

TPM CIRCLE NO:	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME:	LOSS NO. / STEP								
DEPT: Maintenance	RESULT AREA	P	Q	DEF:- A	C	D	S	M	

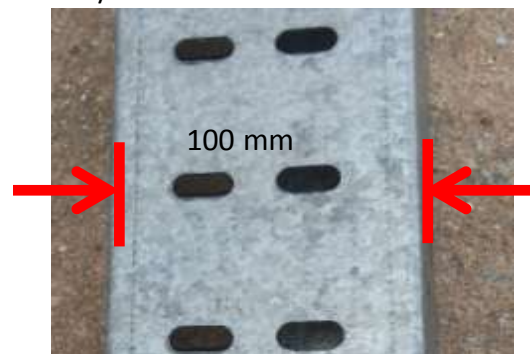
KAIZEN IDEA SHEET
F/IMS/05

CELL:- Assembly CELL NAME:- Assembly shop MACHINE / STAGE:- All lines OPERATION: -----

KAIZEN THEME :- Cost reduction

WIDELY/DEEPLY:

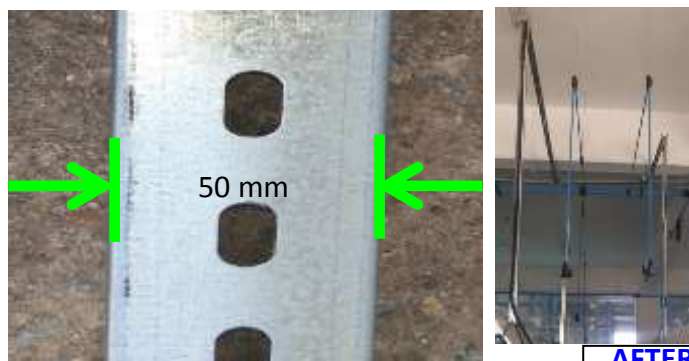
PRESENT STATUS :- 100*50 mm cable trays are using for the routing of cable for all m/c @ Rs.220/mtr



BEFORE

IDEA:- Proper selection

COUNTERMEASURE :- Cable tray size reduced to 50*25 mm @ Rs.130/mtr



AFTER

BENCHMARK	220/mtr
TARGET	130/mtr
KAIZEN START	08.01.2017
KAIZEN FINISH	20.01.2017

TEAM MEMBERS:- Dinesh,
Pawan
Manjunath

BENEFITS:-
1.Maintenance cost reduced
2.Less space & aesthetic look

WHY - WHY ANALYSIS :-

- Why1:-** Maintenance cost is more
- Why2:-** Cable tray cost is high i.e. Rs 220
- Why3 :-** Cable tray size is 100*50 mm

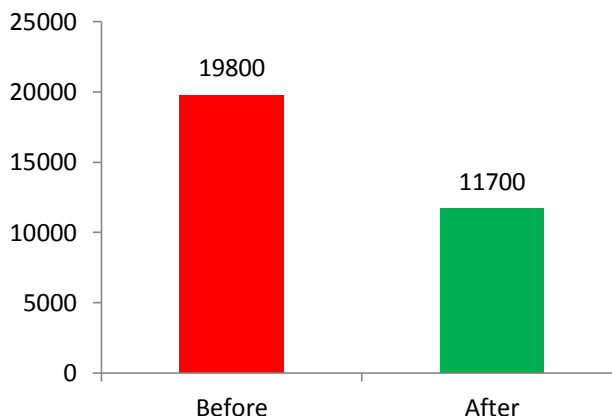
ROOT CAUSE:- Improper selection

REGISTRATION NO. & DATE:1454 & 20.01.2017

REGISTERED BY: Mr Nigama

MANAGER'S SIGN: Mr Dinesh

RESULT:- Saved 90 Rs/mtr & 8100 Rs in assembly shop



KAIZEN SUSTENANCE

WHAT TO DO :- Irreversible kaizen
HOW TO DO :- ---
FREQUENCY :- ---

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESP.	STATUS
1	Upcoming m/c	----	Dinesh	On going